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C3-18-9

Job Sheet 181857



Part No: C3-18-9

Job Qty: 10 ea

Part Name: Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/10/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-18-9 Rev 3 IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Small Fab-4		SMB
110	Small Fab	10 pcs	9/14/18	9/14/18	0.00	2.50	Small Fab-9		SMB DAS 38
130	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC5		9-89
140	Packaging	10 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		GA 170
150	QC21-SA	10 Ea	9/14/18	9/14/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Cut as per DWG. 2-Deburr

DAS
21
9-89

AUG 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
E3TZ-4730-A	Bumper	10 Ea (1 ea)	90-Start up Operation	SOT 1639

Job Allocations

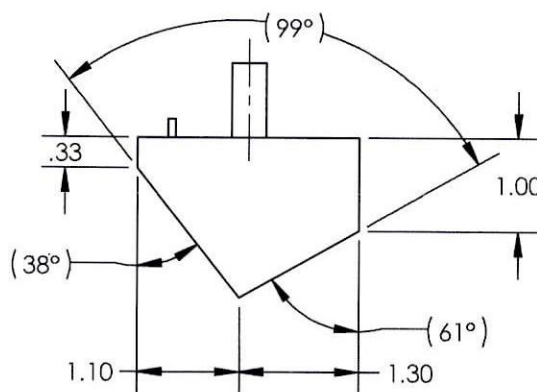
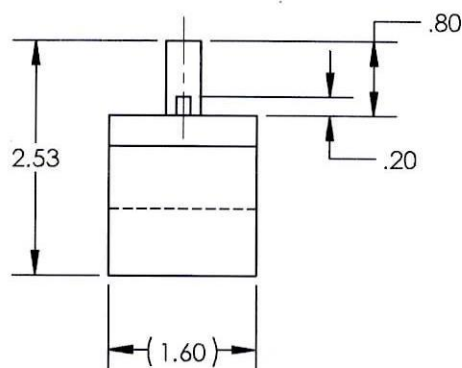
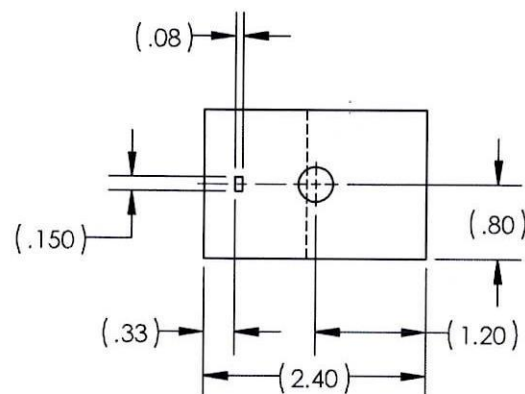
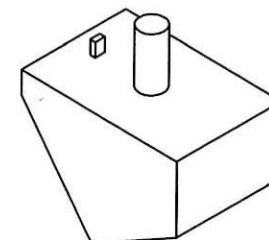
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	E3TZ-4730-A	10	26	0

Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0094	CH'D TITLEBLOCK DIMENSION TOLERANCES.	5/1/2015	RJC	JAG
3	16-0227	CH'D B/O REF WAS #E37Z-4730-A IS #E37Z-4730-A. CH'D DIMS WAS .08 IS (.08), WAS .150 IS (.150), WAS .80 IS (.80), WAS .33 IS (.33), WAS 1.20 IS (1.20), WAS 2.40 IS (2.40), WAS .20 IS (.20), WAS 1.60 IS (1.60), WAS 38° IS (38°), WAS 99° IS (99°). DELETED DIM 119°. ADDED DIM (61°). ADDED JIG NOTE.	11/21/2016	DPD	JAG



NOTES:

1. FABRICATE FROM BUMPER E37Z-4730-A BY CUTTING.
2. USE C45-15-10-F BUMPER CUTTING JIG.

DART AEROSPACE	
TITLE BUMPER	
DWG NO. C3-18-9	REV 3
MAT'L RUBBER HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .06 ANGLES ± 1° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CANAM	USED ON MODEL
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 6/3/2007
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-18-9	1	BUMPER	RUBBER	[#E37Z-4730-A] MODIFIED

DART
AEROSPACE

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Container No: S101352



Part: C3-18-9

Job No: 181857

Serial No/Batch: S101352

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/13/16